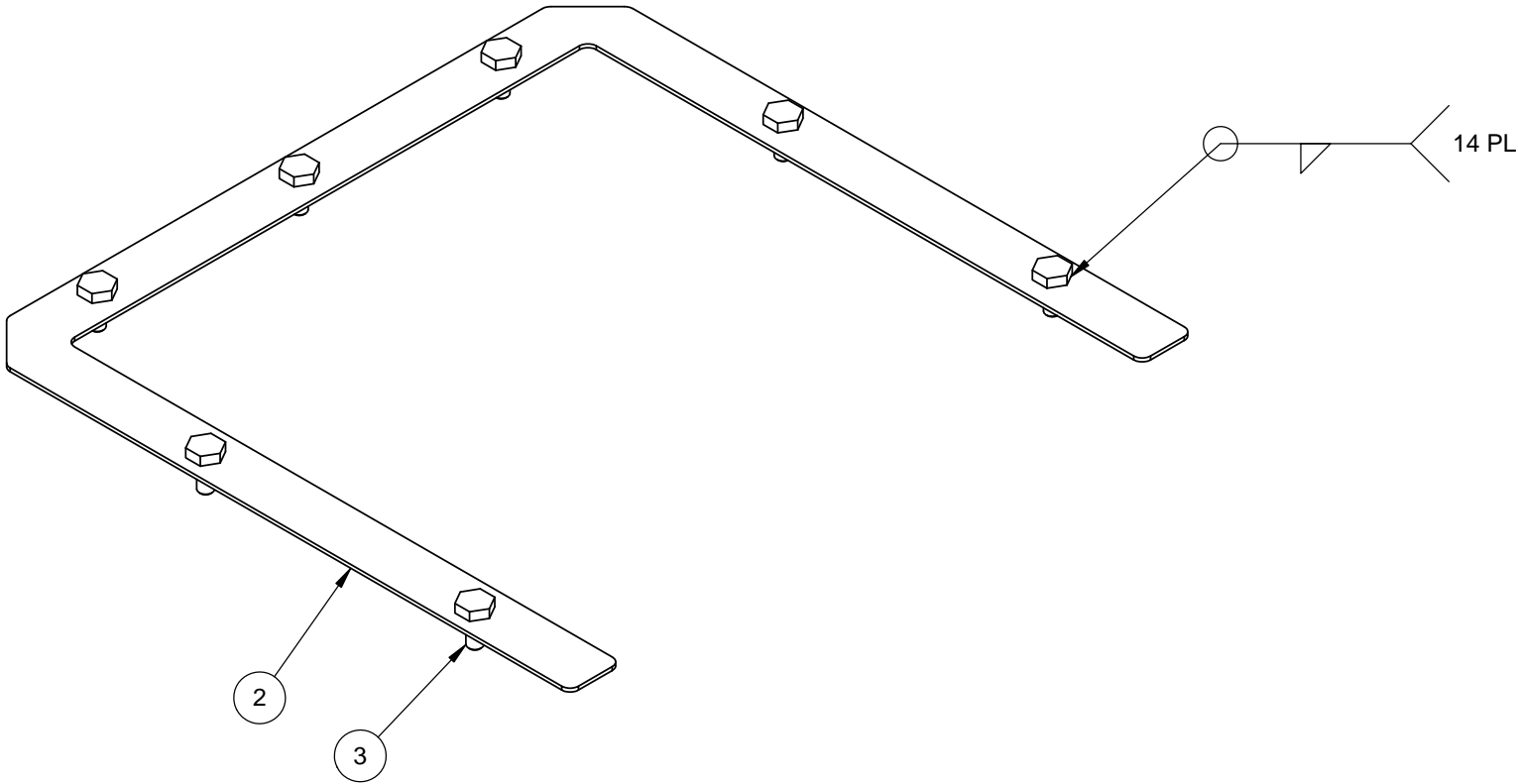


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4587-041	SEAL RETAINER ASSEMBLY
2	1	D4587-1	SEAL RETAINER
3	7	AN3-3A	BOLT

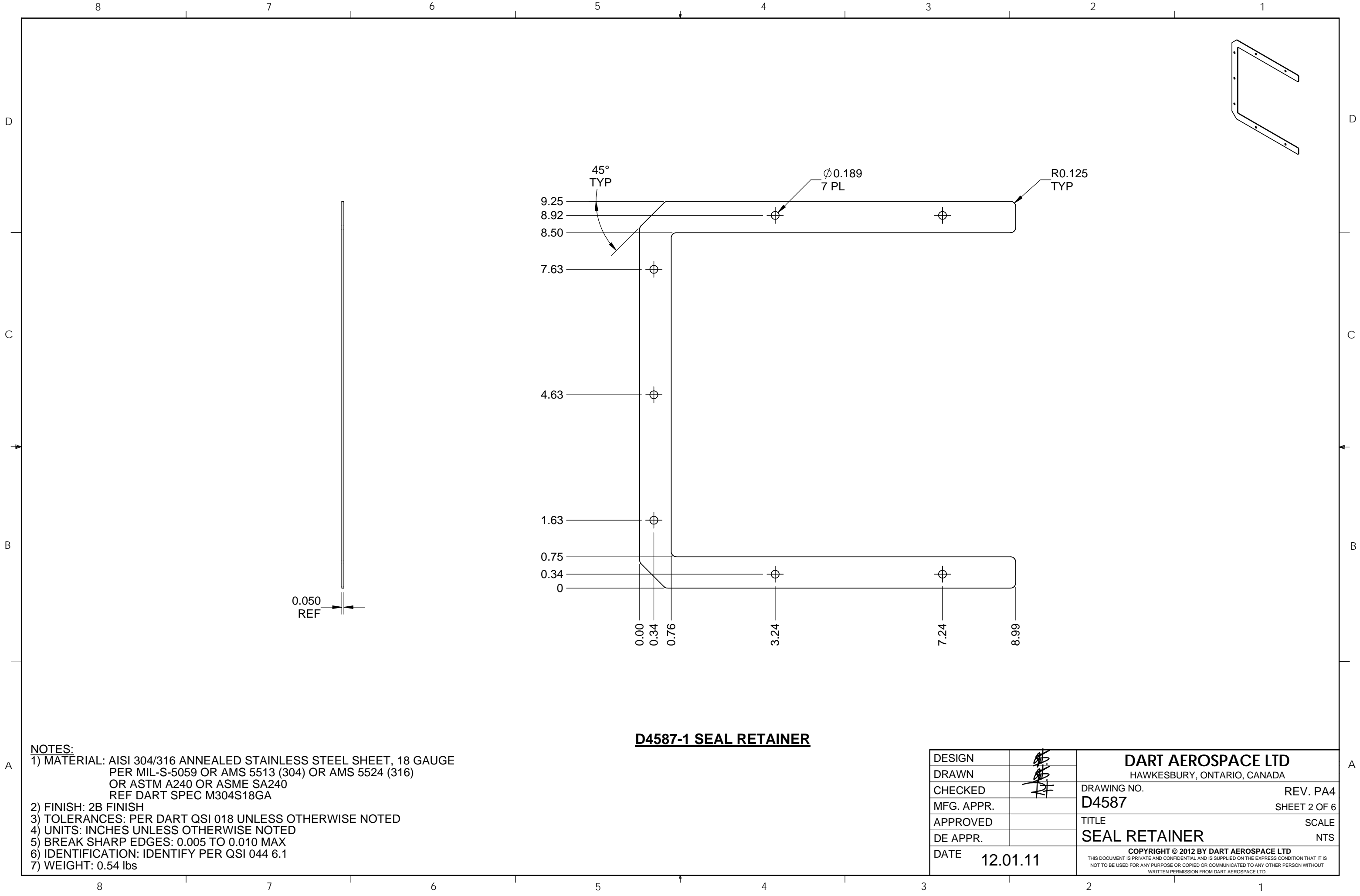


D4587-041 SEAL RETAINER ASSEMBLY

PRELIMINARY ISSUE
12.01.11

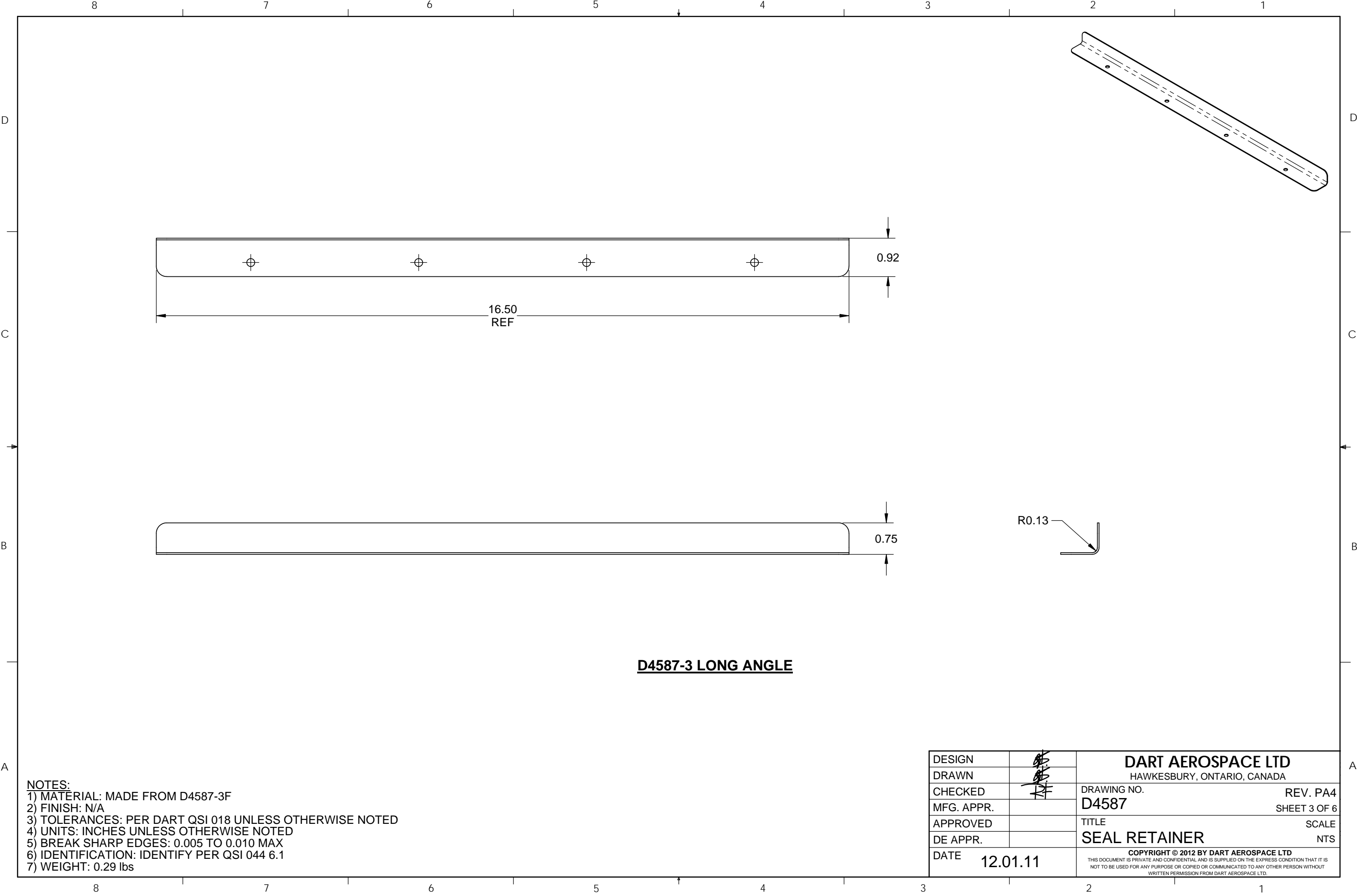
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.59 lbs

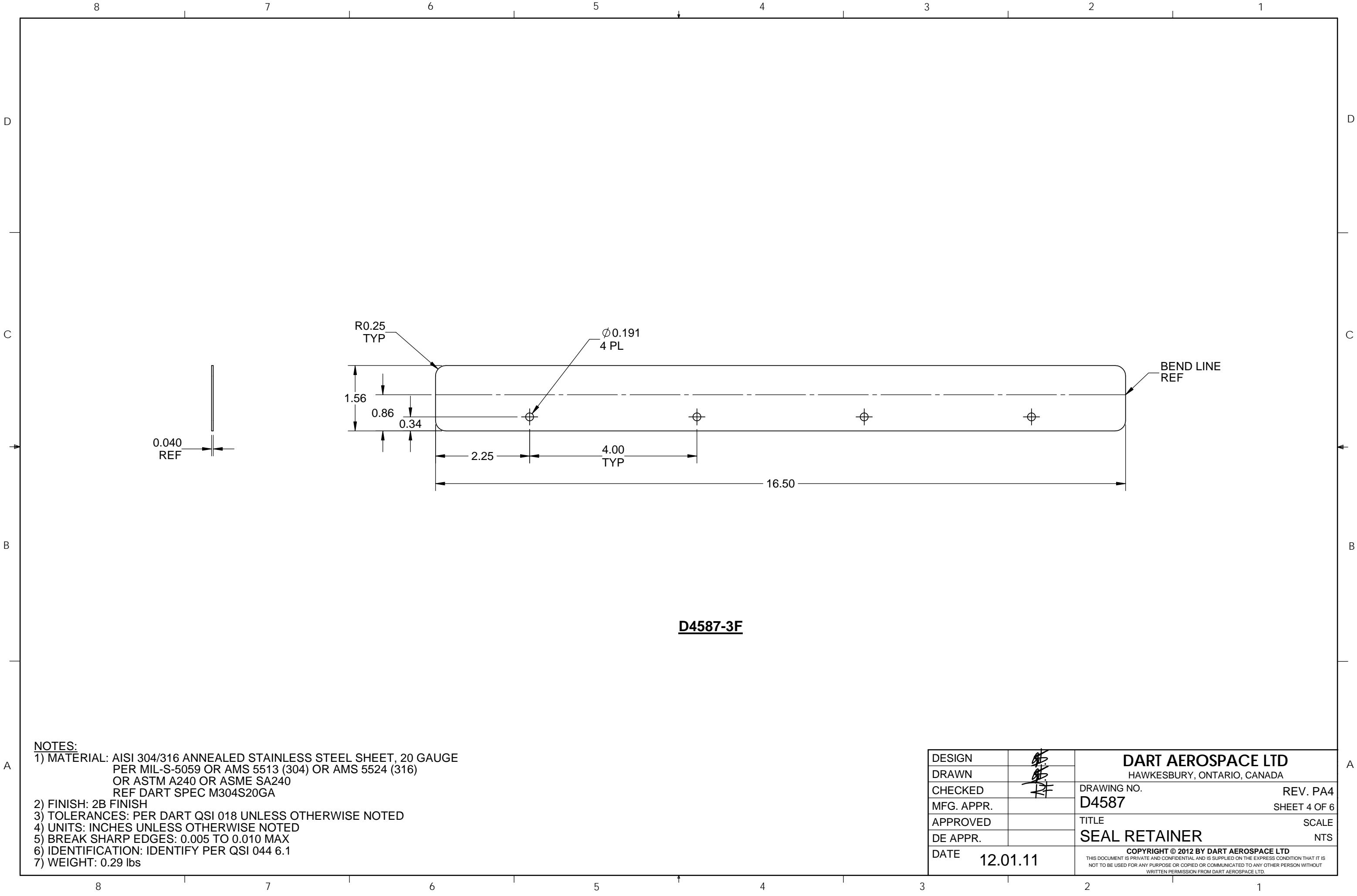
PA4	NEW ISSUE		12.01.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		D4587	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		SEAL RETAINER	NTS
DATE	12.01.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4587-1 SEAL RETAINER

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
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CHECKED		DRAWING NO. D4587
MFG. APPR.		REV. PA4 SHEET 2 OF 6
APPROVED		TITLE SEAL RETAINER
DE APPR.		SCALE NTS
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NOTES:
1) MATERIAL: AISI 304/316 ANNEALED STAINLESS STEEL SHEET, 20 GAUGE
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
2) FINISH: 2B FINISH
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.29 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
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MFG. APPR.		
APPROVED		DRAWING NO. D4587 REV. PA4 SHEET 4 OF 6
DE APPR.		
DATE	12.01.11	TITLE SEAL RETAINER SCALE NTS
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